

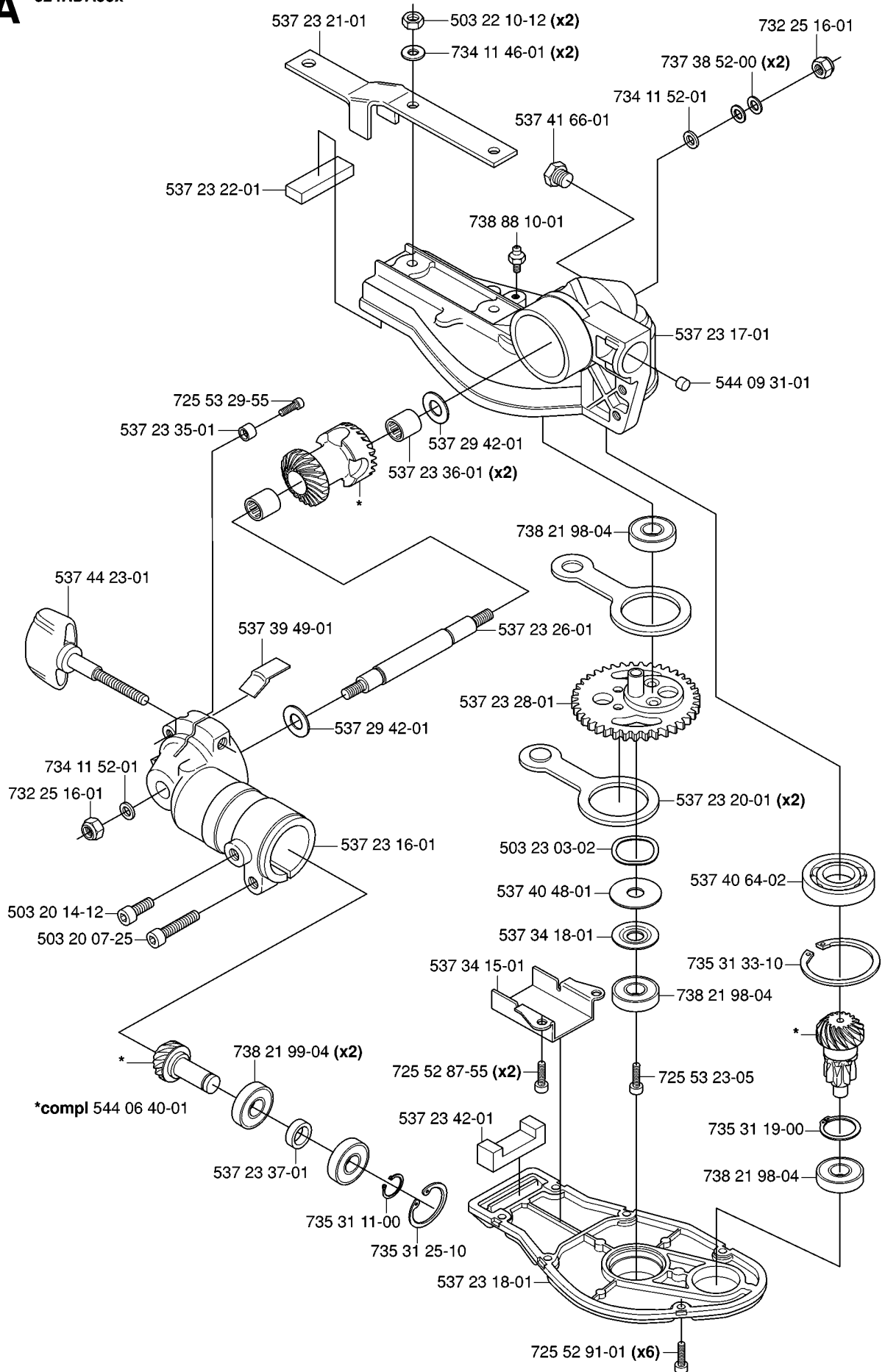


SPARE PARTS LIST

HEDGE TRIMMERS/POLE HEDGE
TRIMMERS

324 HDA55 X-SERIES,
20053600001-Current

A 324HDA55x

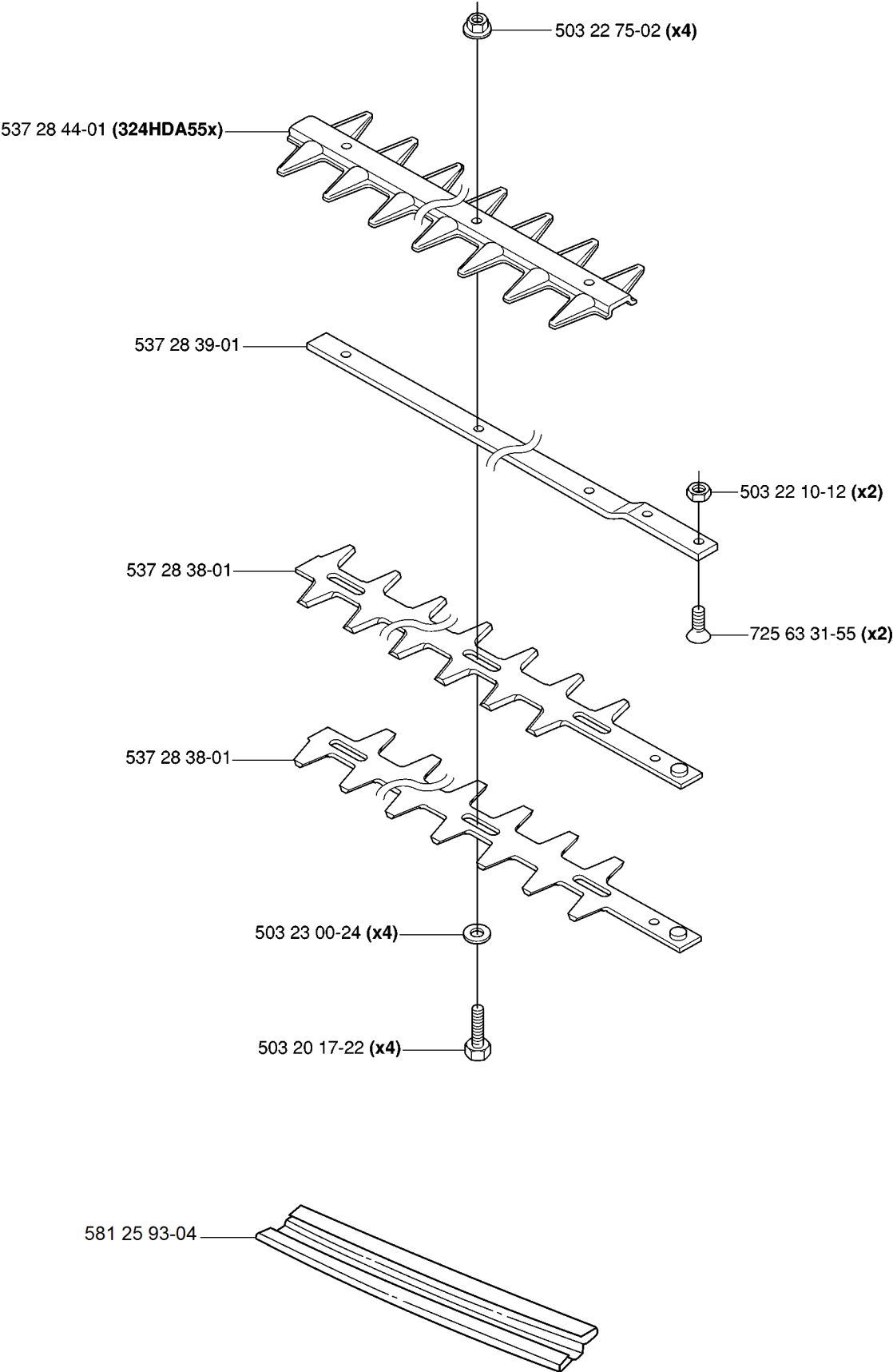


GEAR HOUSING

324 HDA55 X-SERIES, 20053600001-Current

Part No	Description	Remark	QTY KIT
503 20 07-25	SCREW IHSCFM		1
503 20 14-12	SCREW IHSCFMO		1
503 22 10-12	HEXAGON NUT		2
503 23 03-02	WASHER		1
537 23 16-01	GEAR HOUSING		1
537 23 17-01	GEAR HOUSING		1
537 23 18-01	HUB CAP		1
537 23 20-01	CONNECTING ROD		2
537 23 21-01	BASEPLATE		1
537 23 22-01	SEALING		1
537 23 26-01	SHAFT		1
537 23 28-01	GEAR WHEEL		1
537 23 35-01	SPACER		1
537 23 36-01	NEEDLE BEARING		2
537 23 37-01	SPACER		1
537 23 42-01	SEALING		1
537 29 42-01	WASHER		1
537 29 42-01	WASHER		1
537 34 15-01	GUIDE PLATE		1
537 34 18-01	WASHER		1
537 39 49-01	SEALING		1
537 40 48-01	WASHER		1
537 40 64-02	BALL BEARING		1
537 41 66-01	PLUG		1
537 44 23-01	KNOB		1
544 06 40-01	GEAR WHEEL		1
544 09 31-01	PLUG		1
725 52 87-55	SCREW IHSCM		2
725 52 91-01	SCREW IHSCM		6
725 53 23-05	SCREW IHSCM		1
725 53 29-55	SCREW IHSCM		1
732 25 16-01	HEXAGON LOCKING NUT		1
732 25 16-01	HEXAGON LOCKING NUT		1
734 11 46-01	WASHER		2
734 11 52-01	WASHER		1
734 11 52-01	WASHER		1
735 31 11-00	CIRCLIP		1
735 31 19-00	CIRCLIP		1
735 31 25-10	CIRCLIP		1
735 31 33-10	CIRCLIP		1
737 38 52-00	DISC SPRING		2
738 21 98-04	BALL BEARING		1
738 21 98-04	BALL BEARING		1
738 21 98-04	BALL BEARING		1
738 21 99-04	BALL BEARING		2
738 88 10-01	LUBRICATION NIPPLE		1

B compl 537 28 40-01 324HDA55x

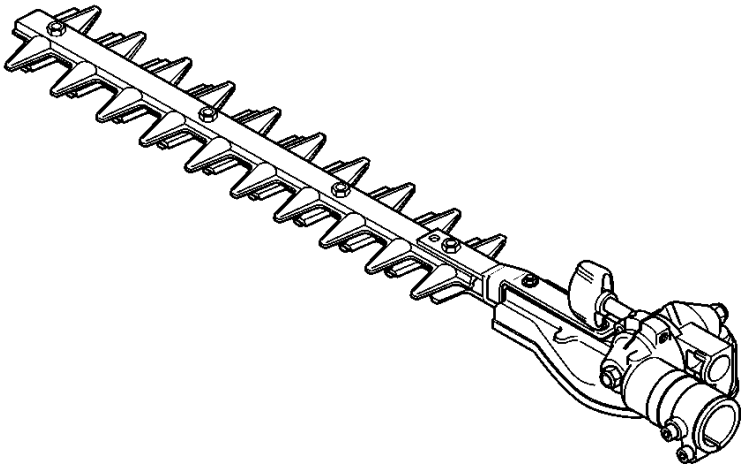


CUTTING EQUIPMENT

324 HDA55 X-SERIES, 20053600001-Current

Part No	Description	Remark	QTY KIT
503 20 17-22	SCREW EHHM		4
503 22 10-12	HEXAGON NUT		2
503 22 75-02	NUT		4
503 23 00-24	WASHER		4
537 28 38-01	BLADE		1
537 28 38-01	BLADE		1
537 28 39-01	BEAM		1
537 28 40-01	CUTTING DECK	324HDA55X	1
537 28 44-01	PROTECTIVE PLATE	324HDA55X	1
581 25 93-04	TRANSPORT GUARD		1
725 63 31-55	SCREW IHCSFM		2

C 324HDA55x
compl 537 14 86-18

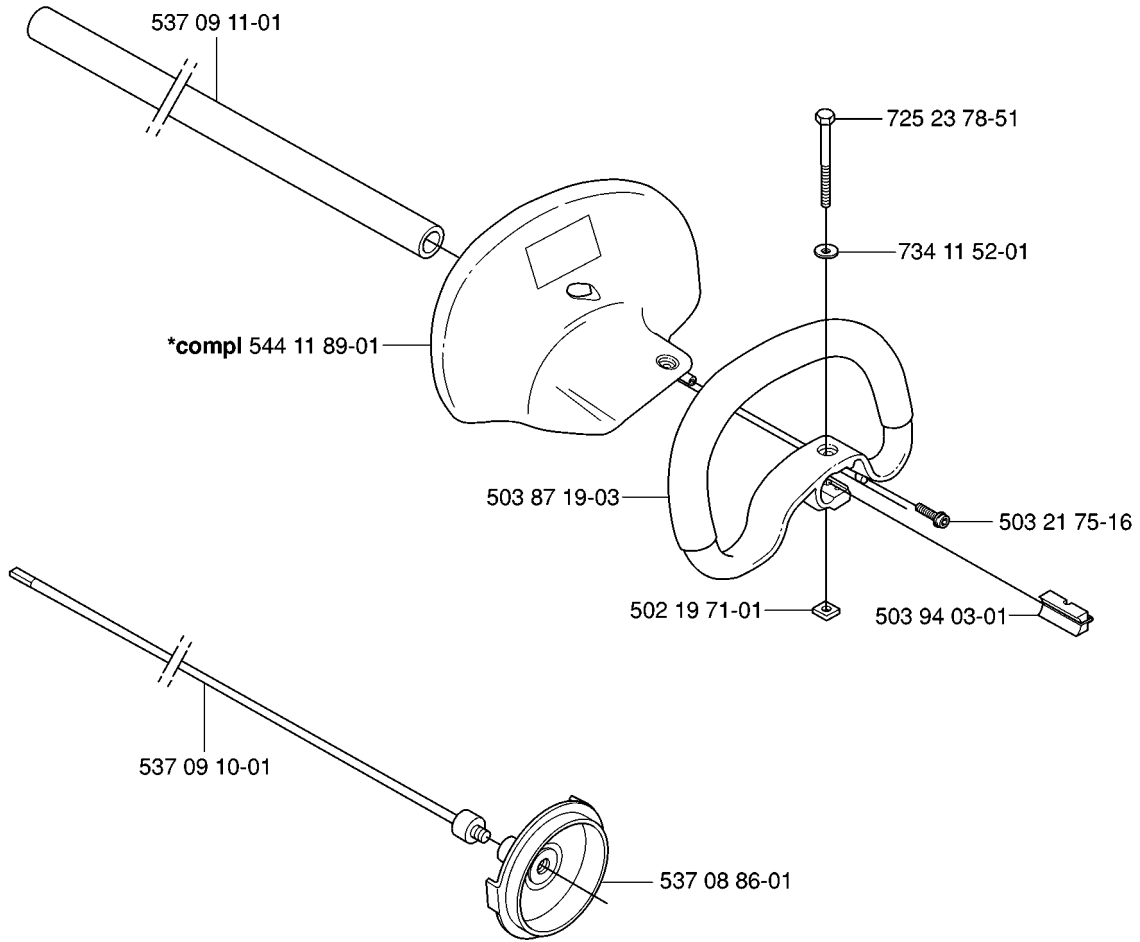
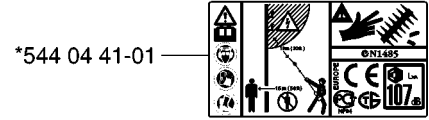


CLUTCH & OIL PUMP

324 HDA55 X-SERIES, 20053600001-Current

Part No	Description	Remark	QTY KIT
537 14 86-18	CUTTING DECK	324HDA55X	1

D 324HDA55x

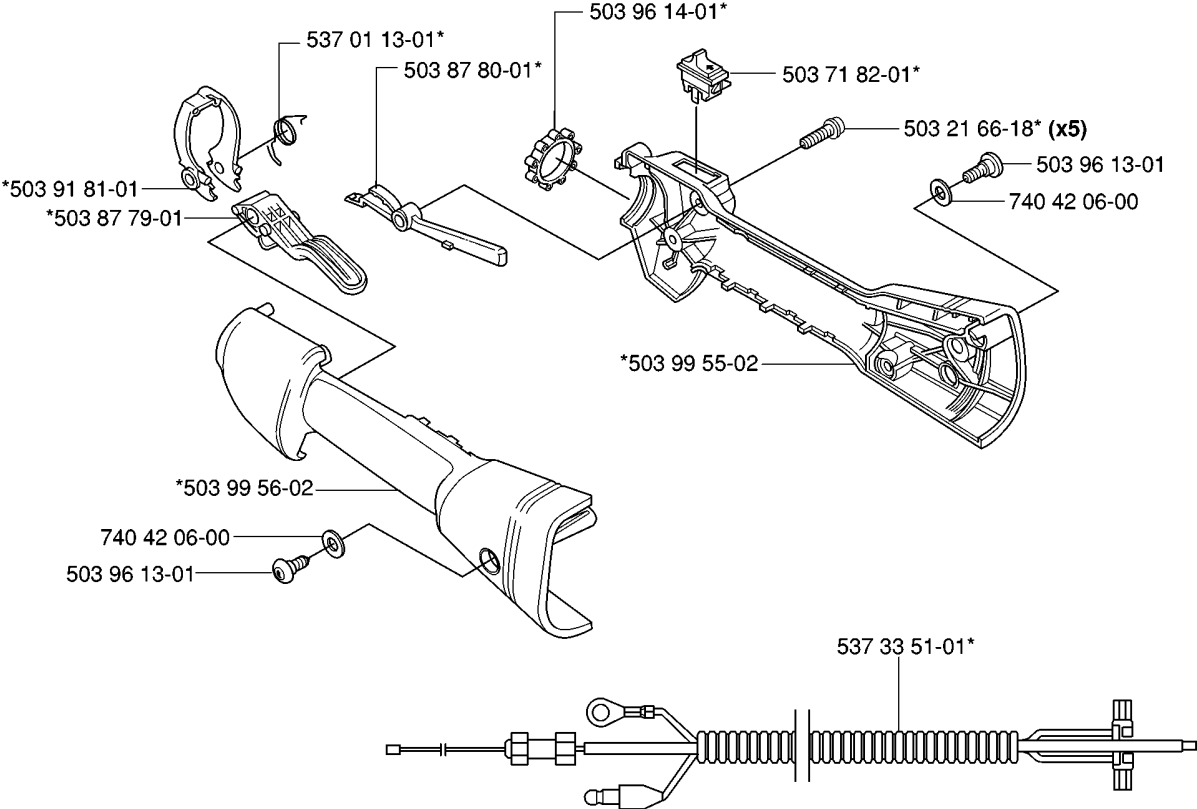


SHAFT & HANDLE

324 HDA55 X-SERIES, 20053600001-Current

Part No	Description	Remark	QTY KIT
502 19 71-01	SQUARE NUT		1
503 21 75-16	SCREW IHSCFT		1
503 87 19-03	HANDLE		1
503 94 03-01	DISTANCE		1
537 08 86-01	CLUTCH DRUM ASSY		1
537 09 10-01	DRIVE SHAFT		1
537 09 11-01	TUBE		1
544 04 41-01	LABEL		1
544 11 89-01	HAND GUARD		1
725 23 78-51	SCREW EHHM		1
734 11 52-01	WASHER		1

E 324HDA55x
*compl 503 85 29-06

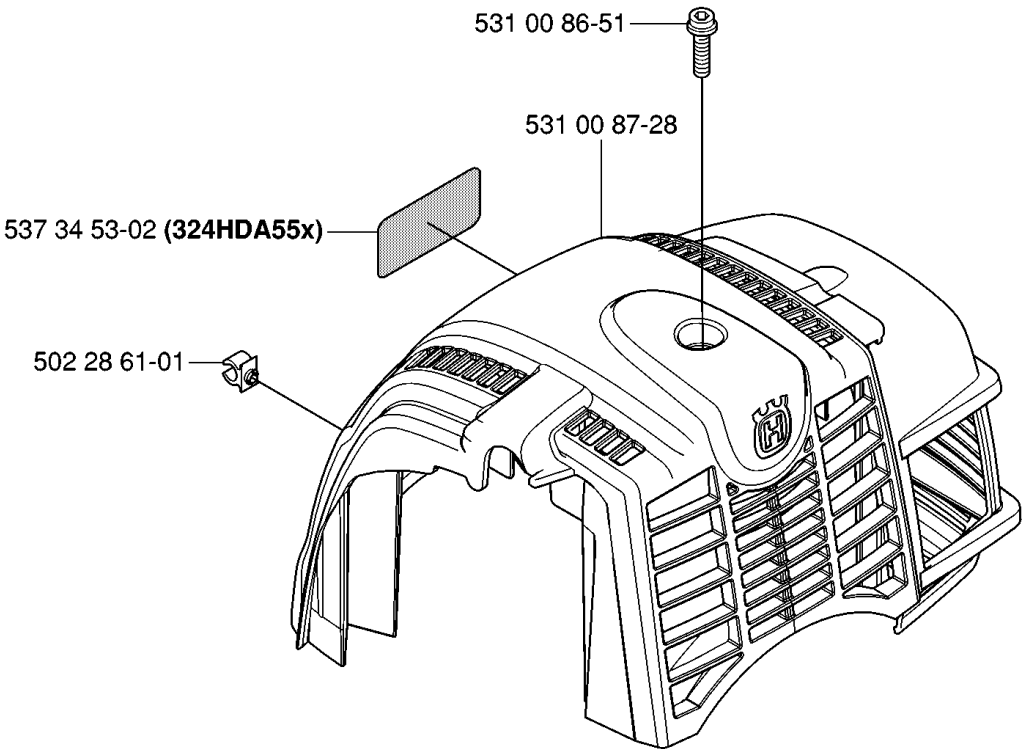


HANDLE & CONTROLS

324 HDA55 X-SERIES, 20053600001-Current

Part No	Description	Remark	QTY KIT
503 21 66-18	SCREW IH SCT		5
503 71 82-01	SWITCH		1
503 85 29-06	HANDLE	324HDA55X	1
503 87 79-01	THROTTLE TRIGGER		1
503 87 80-01	THROTTLE LOCKOUT		1
503 91 81-01	THROTTLE LEVER		1
503 96 13-01	SCREW		1
503 96 13-01	SCREW		1
503 96 14-01	ABSORBER		1
503 99 55-02	HANDLE HALF		1
503 99 56-02	HANDLE HALF		1
537 01 13-01	RECOIL SPRING		1
537 33 51-01	WIRING ASSY		1
740 42 06-00	O-RING		1
740 42 06-00	O-RING		1

F



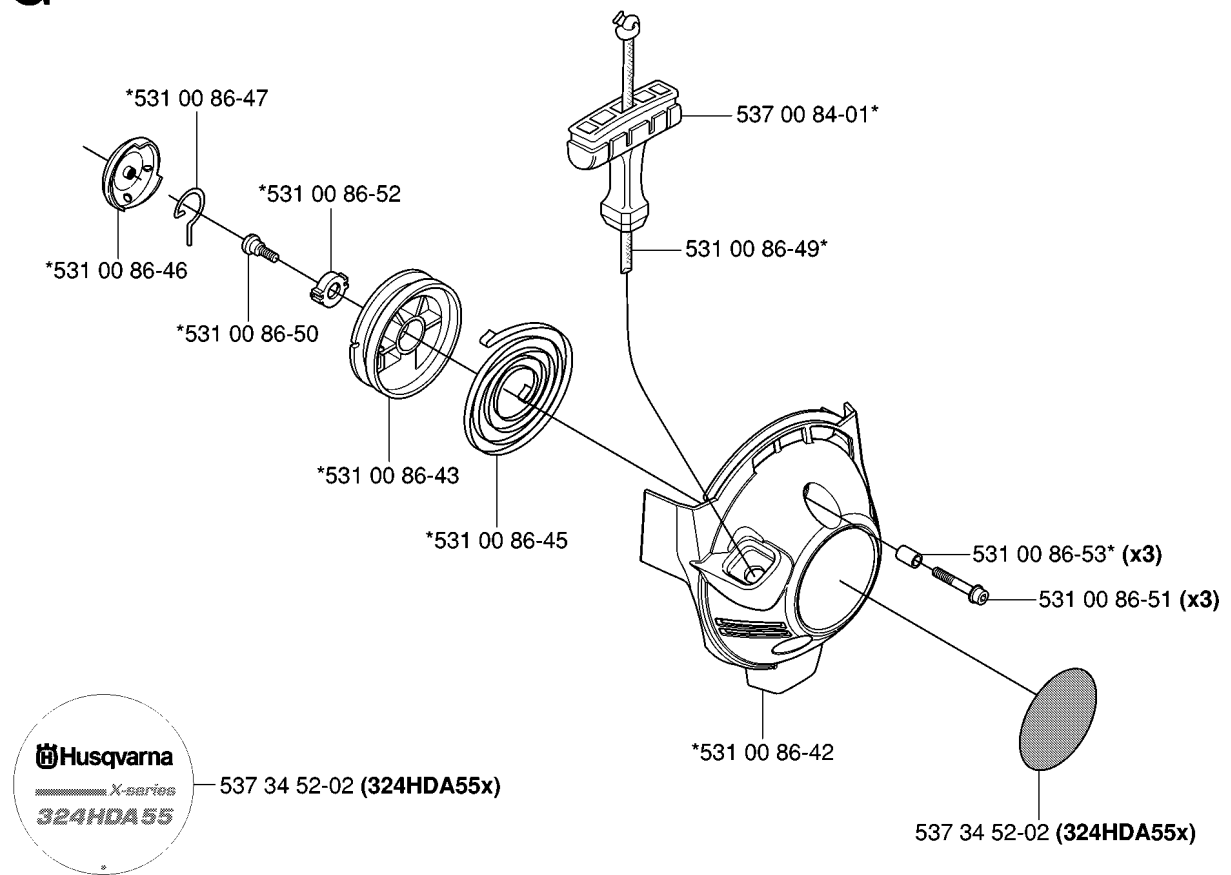
537 34 53-02 (324HDA55x)

CYLINDER COVER

324 HDA55 X-SERIES, 20053600001-Current

Part No	Description	Remark	QTY KIT
502 28 61-01	CLIP		1
531 00 86-51	SCREW		1
531 00 87-28	CYLINDER COVER ASSY		1
537 34 53-02	LABEL	324HDA55X	1
537 34 53-02	LABEL	324HDA55X	1

G *compl 531 00 86-41

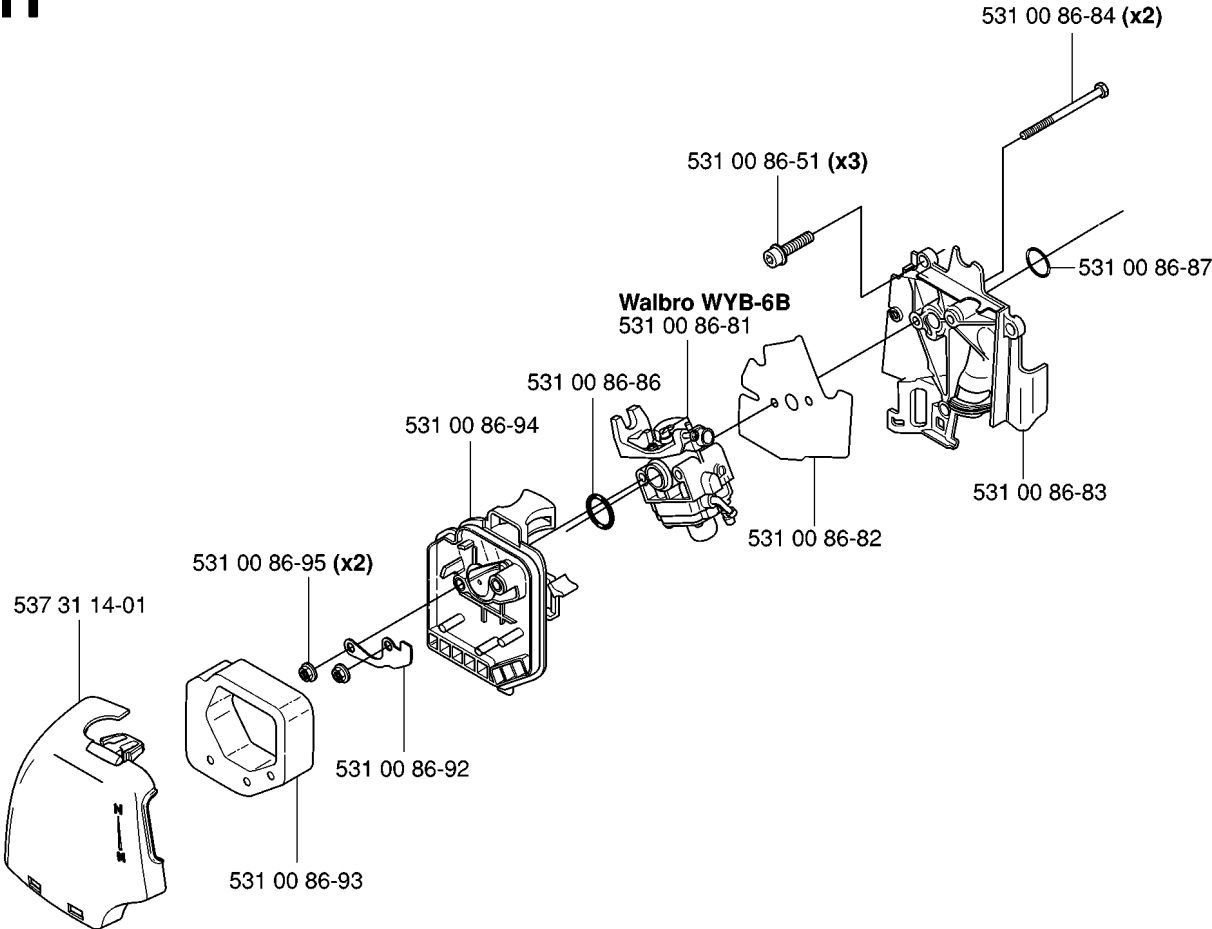


STARTER

324 HDA55 X-SERIES, 20053600001-Current

Part No	Description	Remark	QTY KIT
531 00 86-41	STARTER ASSY		1
531 00 86-42	STARTER HOUSING		1
531 00 86-43	STARTER PULLEY		1
531 00 86-45	RECOIL SPRING		1
531 00 86-46	DRIVER		1
531 00 86-47	STARTER PAWL		1
531 00 86-49	STARTER CORD		1
531 00 86-50	SCREW		1
531 00 86-51	SCREW		3
531 00 86-52	RETAINER		1
531 00 86-53	SLEEVE		3
537 00 84-01	STARTER HANDLE		1
537 34 52-02	DECAL	324HDA55X	1
537 34 52-02	DECAL	324HDA55X	1

H

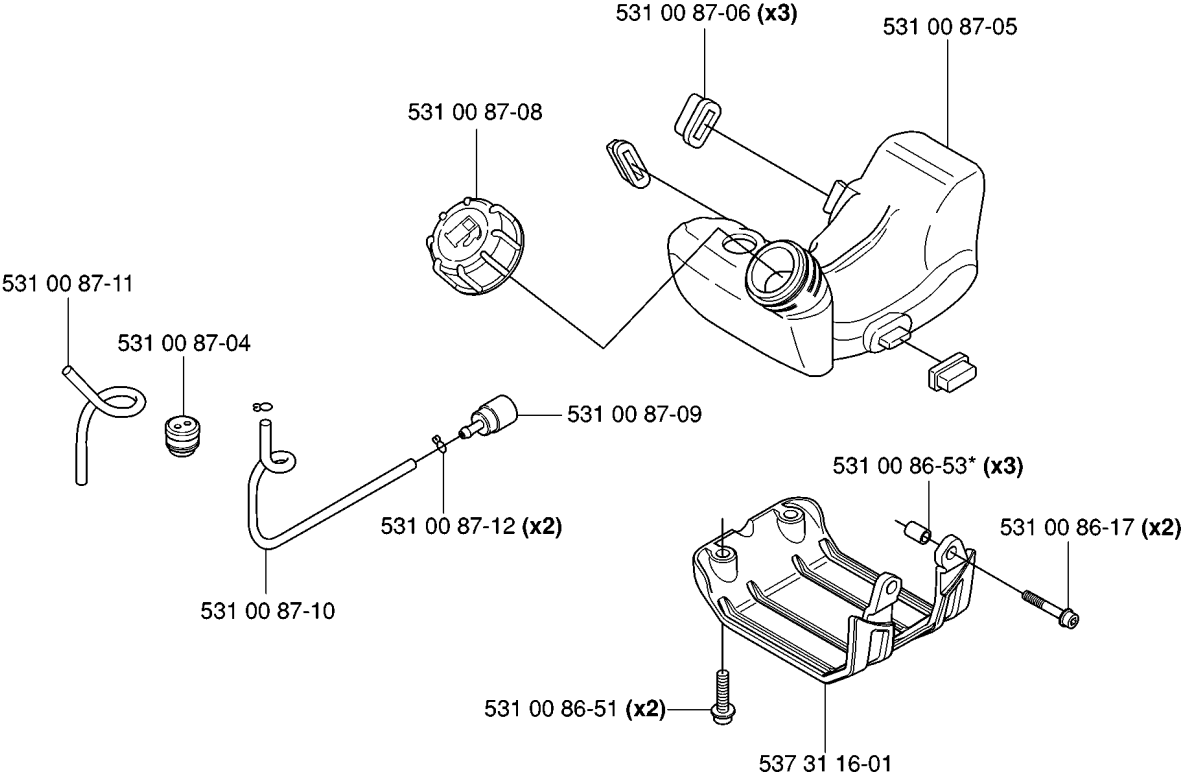


CARBURETOR & AIR FILTER

324 HDA55 X-SERIES, 20053600001-Current

Part No	Description	Remark	QTY KIT
531 00 86-51	SCREW		3
531 00 86-81	CARBURETTOR	WALBRO WYB-6B	1
531 00 86-82	GASKET		1
531 00 86-83	MANIFOLD		1
531 00 86-84	SCREW		2
531 00 86-86	O-RING		1
531 00 86-87	O-RING		1
531 00 86-92	PLATE		1
531 00 86-93	AIR FILTER		1
531 00 86-94	AIR FILTER HOLDER		1
531 00 86-95	NUT		2
537 31 14-01	FILTER COVER		1

J

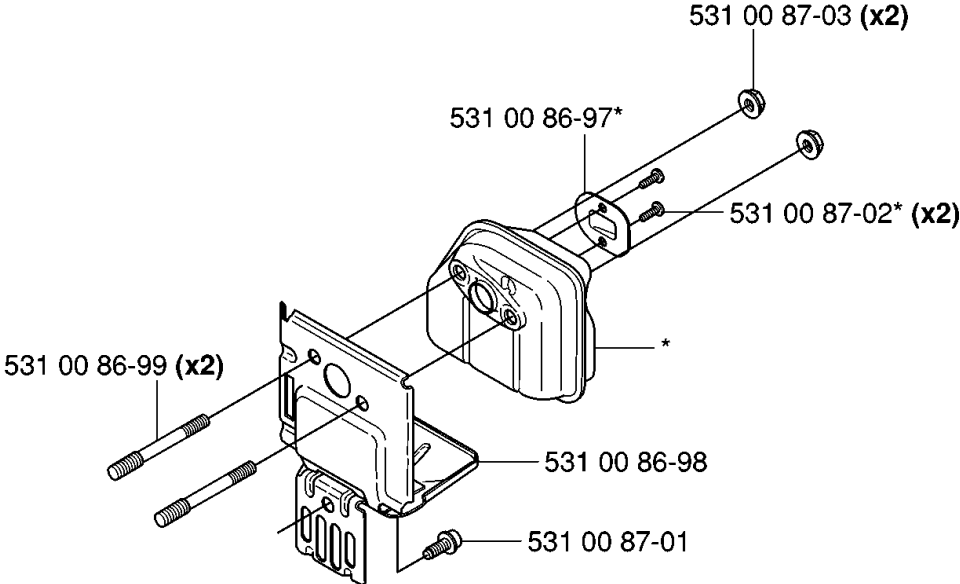


FUEL TANK

324 HDA55 X-SERIES, 20053600001-Current

Part No	Description	Remark	QTY KIT
531 00 86-17	SCREW		2
531 00 86-51	SCREW		2
531 00 86-53	SLEEVE		3
531 00 87-04	GROMMET		1
531 00 87-05	FUEL TANK		1
531 00 87-06	ELEMENT		3
531 00 87-08	TANK CAP		1
531 00 87-09	FUEL FILTER		1
531 00 87-10	FUEL HOSE		1
531 00 87-11	RETURN HOSE		1
531 00 87-12	CLIP		2
537 31 16-01	BUMPER		1

K *compl 531 00 86-96

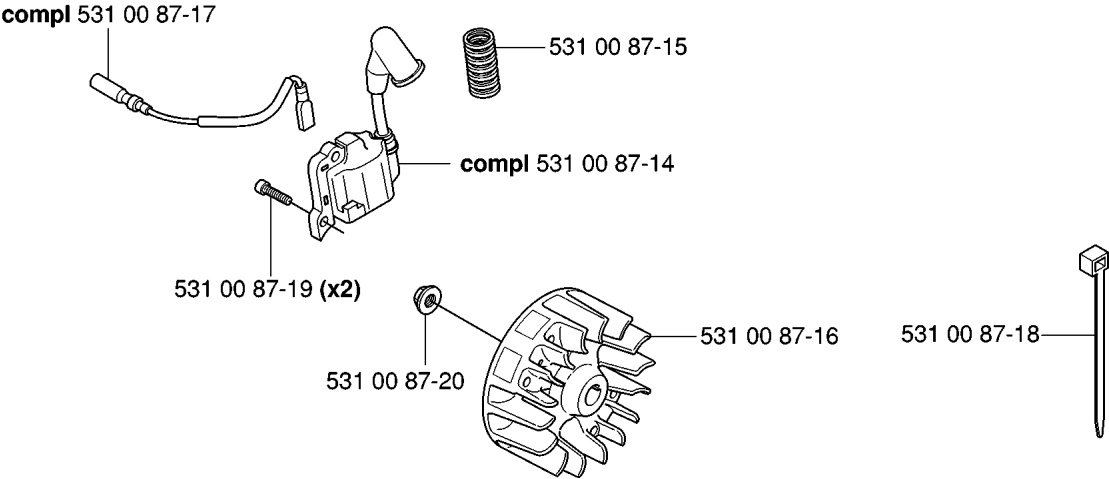


MUFFLER

324 HDA55 X-SERIES, 20053600001-Current

Part No	Description	Remark	QTY KIT
531 00 86-96	MUFFLER ASSY		1
531 00 86-97	SPARK ARRESTER SCREEN		1
531 00 86-98	AIR CONDUCTOR		1
531 00 86-99	SPARE PARTS		2
531 00 87-01	SCREW		1
531 00 87-02	SCREW		2
531 00 87-03	NUT		2

L

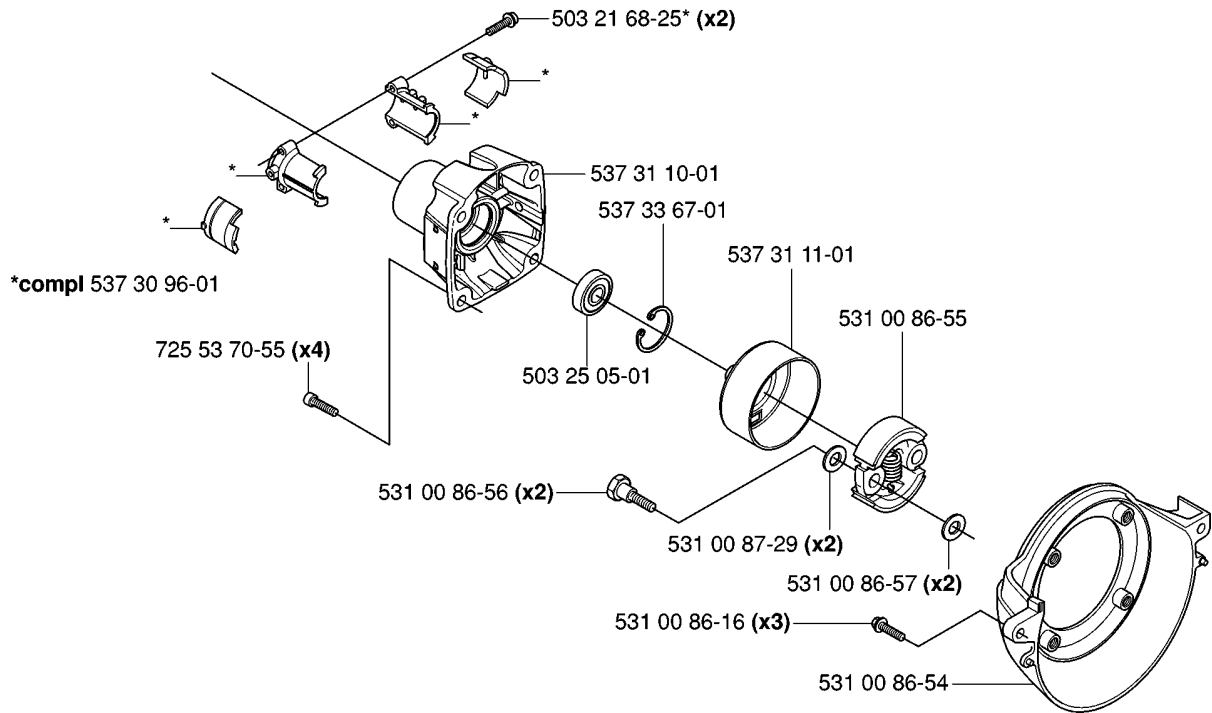


IGNITION SYSTEM

324 HDA55 X-SERIES, 20053600001-Current

Part No	Description	Remark	QTY KIT
531 00 87-14	IGNITION COIL		1
531 00 87-15	PROTECTIVE HOSE		1
531 00 87-16	FLYWHEEL		1
531 00 87-17	SHORT CIRCUIT CABLE		1
531 00 87-18	TIE WRAP		1
531 00 87-19	SCREW		2
531 00 87-20	NUT		1

M

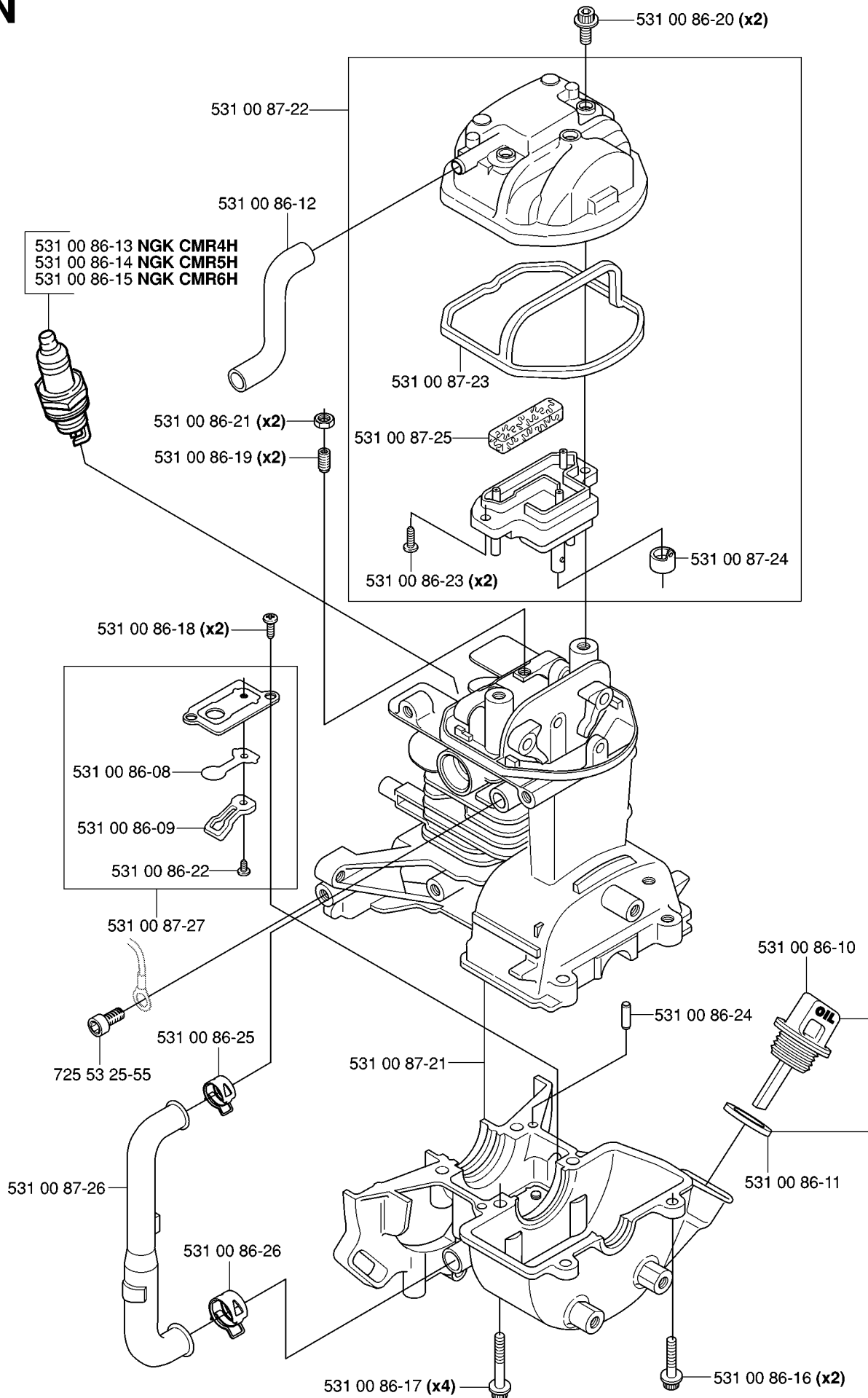


CRANKCASE & CLUTCHDRUM

324 HDA55 X-SERIES, 20053600001-Current

Part No	Description	Remark	QTY KIT
503 21 68-25	SCREW IHSCFT		2
503 25 05-01	BALL BEARING		1
531 00 86-16	SCREW		3
531 00 86-54	FAN HOUSING		1
531 00 86-55	CLUTCH ASSY		1
531 00 86-56	SCREW		2
531 00 86-57	WASHER		2
531 00 87-29	WASHER		2
537 30 96-01	SLEEVE		1
537 31 10-01	CLUTCH COVER		1
537 31 11-01	CLUTCH DRUM		1
537 33 67-01	CIRCLIP		1
725 53 70-55	SCREW IHSCM		4

N

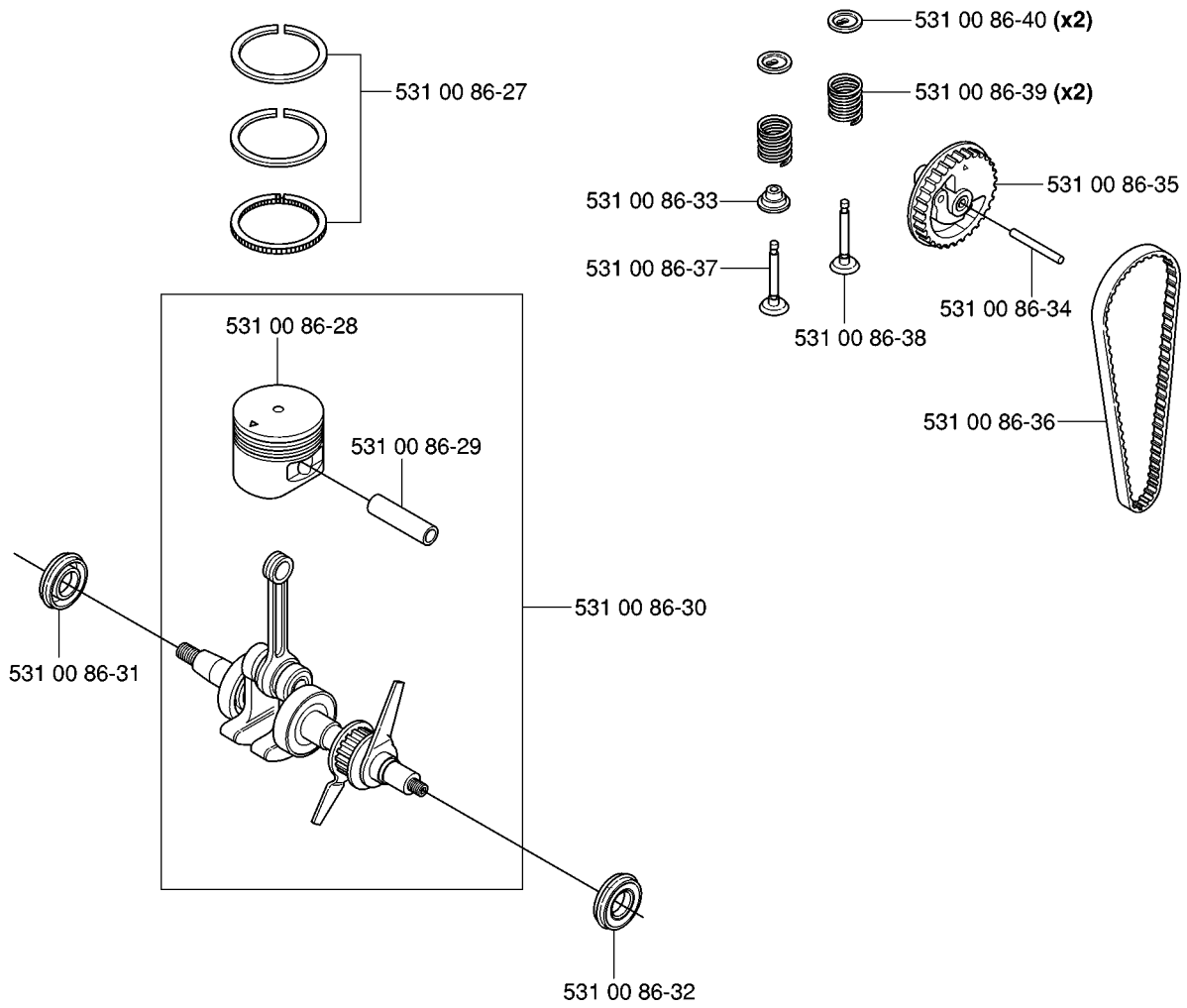


CYLINDER & CRANKCASE

324 HDA55 X-SERIES, 20053600001-Current

Part No	Description	Remark	QTY KIT
531 00 86-08	SPARE PARTS		1
531 00 86-09	DEFLECTION LIMITER		1
531 00 86-10	SPARE PARTS		1
531 00 86-11	GASKET		1
531 00 86-12	OIL HOSE		1
531 00 86-13	SPARK PLUG	NGK CMR4H	1
531 00 86-14	SPARK PLUG	NGK CMR5H	1
531 00 86-15	SPARK PLUG	NGK CMR6H	1
531 00 86-16	SCREW		2
531 00 86-17	SCREW		4
531 00 86-18	SCREW		2
531 00 86-19	ADJUSTER		2
531 00 86-20	SCREW		2
531 00 86-21	LOCK NUT		2
531 00 86-22	SCREW		1
531 00 86-23	SCREW		2
531 00 86-24	SPRING PIN		1
531 00 86-25	HOSE CLAMP		1
531 00 86-26	HOSE CLAMP		1
531 00 87-21	CRANKCASE		1
531 00 87-22	COVER		1
531 00 87-23	GASKET		1
531 00 87-24	GROMMET		1
531 00 87-25	FILTER		1
531 00 87-26	OIL HOSE		1
531 00 87-27	NON RETURN VALVE		1
725 53 25-55	SCREW IHSCM		1

P



PISTON & CRANKSHAFT

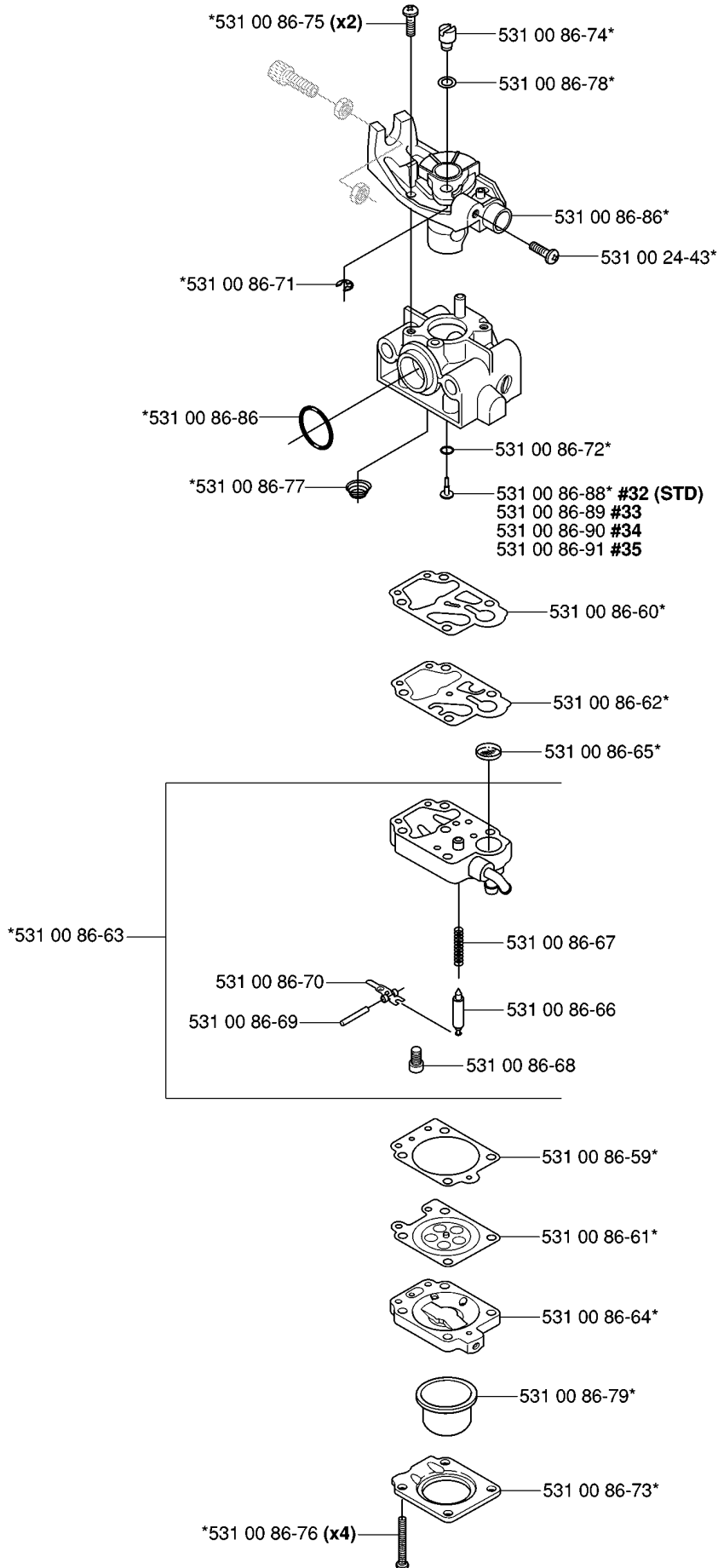
324 HDA55 X-SERIES, 20053600001-Current

Part No	Description	Remark	QTY KIT
531 00 86-27	KIT		1
531 00 86-28	PISTON		1
531 00 86-29	PISTON PIN		1
531 00 86-30	CRANKSHAFT ASSY		1
531 00 86-31	SEALING RING		1
531 00 86-32	SEALING RING		1
531 00 86-33	SEALING		1
531 00 86-34	SHAFT		1
531 00 86-35	SPARE PARTS		1
531 00 86-36	SPARE PARTS		1
531 00 86-37	VALVE		1
531 00 86-38	VALVE		1
531 00 86-39	SPRING		2
531 00 86-40	SPARE PARTS		2

Q

*compI 531 00 86-81 Walbro WYB-6B

Walbro WYB-6B

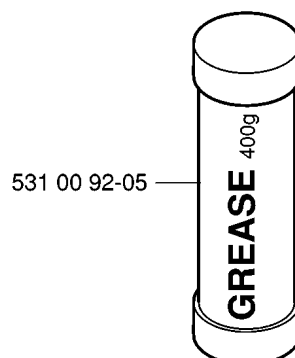
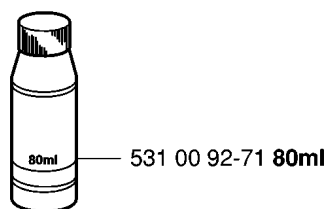
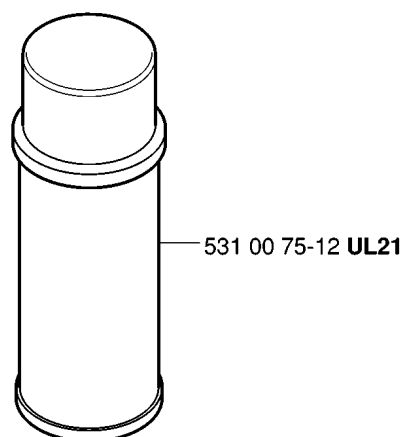
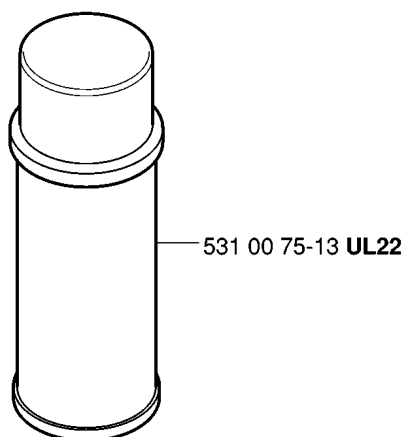
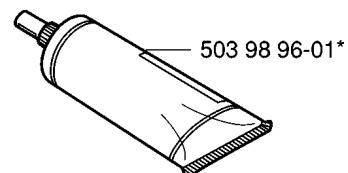
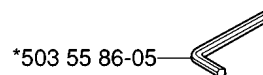
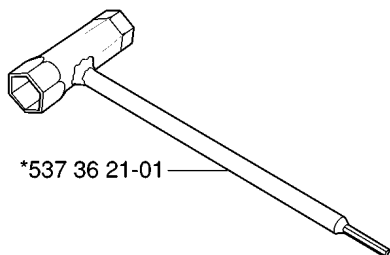


CARBURETOR DETAILS

324 HDA55 X-SERIES, 20053600001-Current

Part No	Description	Remark	QTY KIT
531 00 24-43	SCREW		1
531 00 86-59	GASKET		1
531 00 86-60	GASKET		1
531 00 86-61	SPARE PARTS		1
531 00 86-62	SPARE PARTS		1
531 00 86-63	PUMP HOUSING		1
531 00 86-64	HOUSING		1
531 00 86-65	FILTER		1
531 00 86-66	NEEDLE VALVE		1
531 00 86-67	SPRING		1
531 00 86-68	SCREW		1
531 00 86-69	SHAFT		1
531 00 86-70	LEVER		1
531 00 86-71	CIRCLIP		1
531 00 86-72	O-RING		1
531 00 86-73	HUB CAP		1
531 00 86-74	SWIVEL		1
531 00 86-75	SCREW		2
531 00 86-76	SCREW		4
531 00 86-77	SPRING		1
531 00 86-78	WASHER		1
531 00 86-79	BULB		1
531 00 86-81	CARBURETTOR	WALBRO WYB-6B	1
531 00 86-86	O-RING		1
531 00 86-86	O-RING		1
531 00 86-88	SPARE PARTS	#32 (STD)	1
531 00 86-89	SPARE PARTS	#33	1
531 00 86-90	SPARE PARTS	#34	1
531 00 86-91	SPARE PARTS	#35	1

R Accessories
Zubehöre
Accessoires
Acessorios
Tillbehör
*compl 537 30 14-17



ACCESSORIES

324 HDA55 X-SERIES, 20053600001-Current

Part No	Description	Remark	QTY KIT
503 55 86-05	SPANNER		1
503 98 96-01	GREASE		1
531 00 75-12	GREASE	UL21	1
531 00 75-13	GREASE	UL22	1
531 00 92-05	GREASE		1
531 00 92-71	4T OIL	80ML	1
537 30 14-17	ACCESSORY BAG		1
537 36 21-01	COMBINATION WRENCH		1