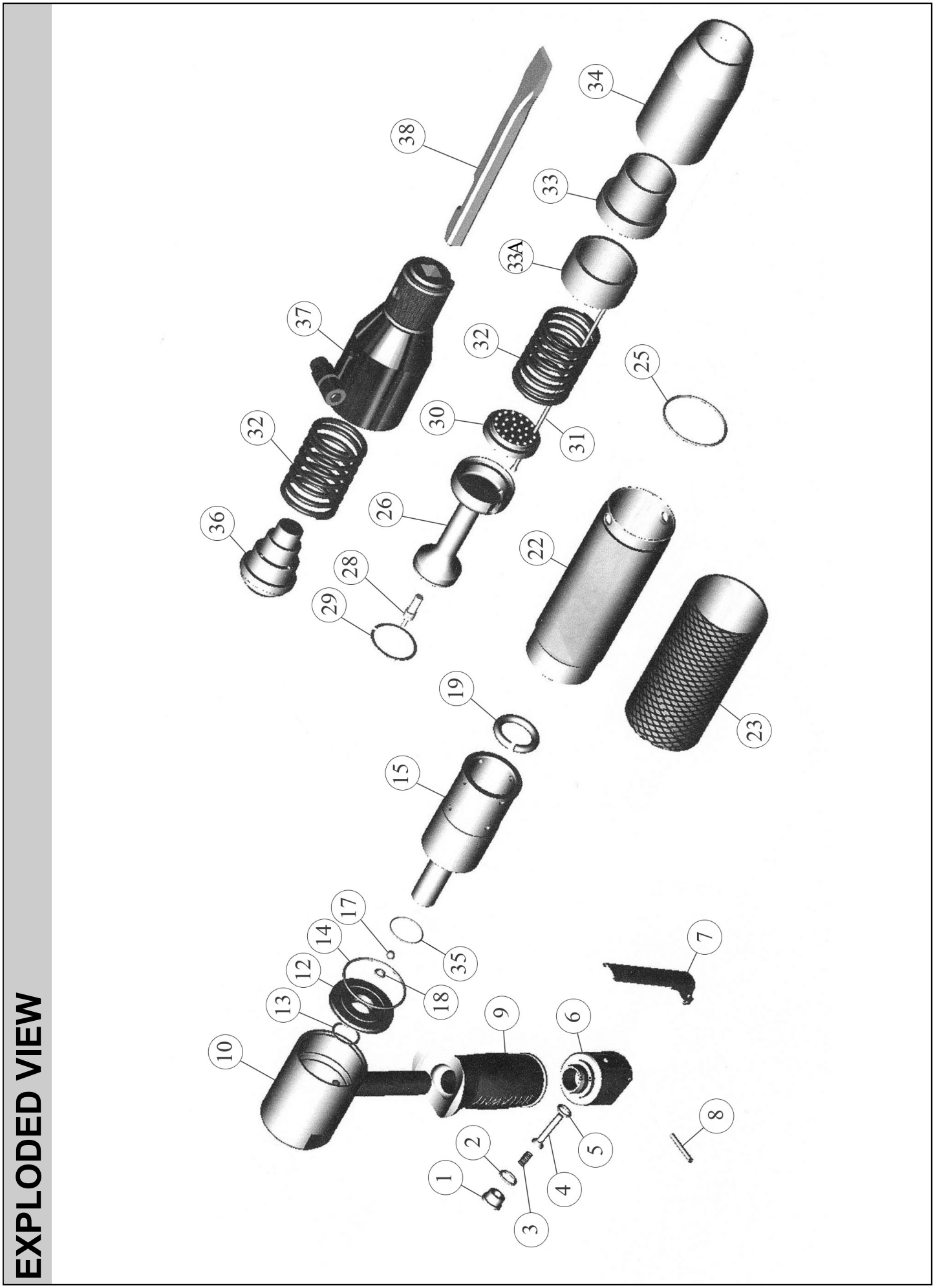
EXPLODED VIEW



PARTS LIST VL203

ITEM No.	PART No.	DESCRIPTION	ITEM No.	PART No.	DESCRIPTION
Common Parts			**VL203 Components**		
1	615.3021	Valve Cap	**10**	425.2003	VL203 Cover Assembly (Pistol Grip)
2	809.0139	Valve Cap O'Ring			
3	712.3022	Valve Spring			
4	618.3022	Valve Stem	**12**	652.2003	Guide Plate
5	809.0089	Valve Seat O'Ring	**13**	829.2003	Guide Plate Seal
6	616.3021	Valve Body	**14**	809.0299	Guide Plate O'Ring
	423.3021	Valve Body Assembly BSP Thread (incl items 1-8)	**15**	428.2003	Cylinder
	423.3521	Valve Body Assembly NPT Thread (incl items 1-8)	**19**	809.2004	Piston Cushion
			22	622.2031	Intermediate Tube
7	716.3000	Throttle Lever	**23**	721.2003	Intermediate Tube Outer Sleeve
	716.1000	Safety Throttle Lever	**25**	809.0299	Front Tube Locking O'Ring
8	813.0108	Roll Pin	**26**	612.2003	Piston
9	717.3050	Rubber Handle Grip	**29**	829.2002	Piston Ring
17	816.3003	Plastic Ball 6mm diameter	**30**	601.2030	3mm Needle Holder (19 Needles fitted as standard)
18	809.0080	Ball Retaining O'Ring		601.2020	2mm Needle Holder (51 Needles)
				601.2030B	3mm Needle Holder for Domed Beryllium Needles
28	636.3003	Valve Pin	**31**	413.2119	6 x Needle 3mm Chisel set (fitted as standard)
38	704.3101	Chisel 1/2" Sq Shank 7" x 3/4" Blade		412.1151	6 x Needle 2mm Flat set
	704.3103	Chisel 1/2" Sq Shank 7" x 2 1/2" Blade		413.1119	6 x Needle 3mm Flat set
	704.3205	Chisel 1/2" Sq Shank 7" x 1 3/8" Blade		413.3119	6 x Needle 3mm Pointed set
	704.3110	Chisel 1/2" Sq Shank Spark Resistant 2" Blade		403.1309	Needle set (1 x set Beryllium Copper)
	705.1102	Chisel 5/8" Hex Shank 8" x 4" Blade	**32**	712.2003	Front Spring
	705.1106	Chisel 5/8" Hex Shank 9" x 2" Blade	**33**	620.2003	Front Tube Insert
	705.1112	Chisel 5/8" Hex Shank Spark Resistant 4" Blade	**33A**	620.2003A	Front Tube Spacer
	708.1100	Comb Holder 5/8" Hex Shank (for 1 1/2" Comb)	**34**	622.2030	Front Tube
	431.3504	Scraper 5/8" Hex Shank c/w 4" Blade	**35**	809.3005	Cylinder Stem Reaction Ring
			36	610.2003	Anvil
	819.2375	Connector 1/4" BSPT-3/8" Stem	**37**	419.2003	Chisel Holder
				418.2003	Vacuum shroud assembly (with flat cuff)
				731.2103	Flat Cuff
				446.2003	Service Kit, (2, 5,13,14,17,18,19,28,29,30,31 & 32)